

# OWNER'S MANUAL

## Table Tennis Table

Patent Pending

Be sure to write your model number and serial number here for future reference. You can find these numbers printed on the bottom of the table.

MODEL # T8284

SERIAL # \_\_\_\_\_



### CAUTION:

**READ ASSEMBLY, OPERATING AND SAFETY INSTRUCTIONS CAREFULLY! AT LEAST TWO ADULTS ARE NEEDED TO PUT THIS TABLE TOGETHER!**

Thank you for buying our product. We try hard to ensure that our products are of high quality and free of problems, such as manufacturing defects or missing parts. However, if you have any problems with your new product, please **DO NOT RETURN IT TO THE STORE!**

## DO NOT RETURN THIS PRODUCT TO THE STORE!

Call us at:

**TOLL FREE 1-800-426-1421**

**(THIS IS A CONSUMER ONLY NUMBER)**

Please have this Owner's Manual with you when you call.

Or write us at: CUSTOMER SERVICE DEPT., P.O. Box 889, Evansville, IN 47706

Fax Number: (812) 467-1399.

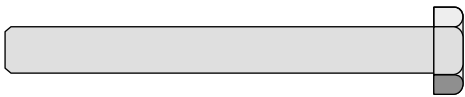

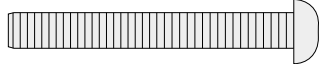
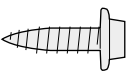
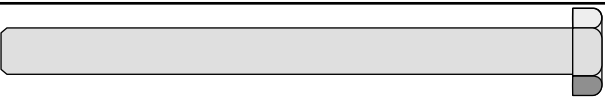
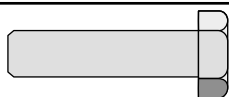



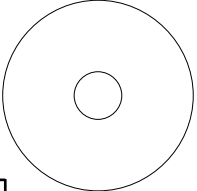

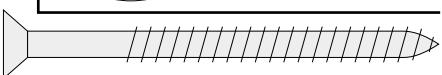

Please provide model number and/or part number (not just the key number) of the product and/or part when you call or write. These numbers can be found on the product, packaging, and/or in this Owner's Manual.

### TOOLS NEEDED:

Phillips Screwdriver, Two 7/16 Wrenches, One 3/8 Wrench (an adjustable wrench may be substituted for the wrenches), Scissors, Tape Measure

## HARDWARE IDENTIFIER

KEY NO.

9	1/4-20 x 2-1/4 Hex Hd. Bolt		19	#8-32 x 1-1/4 S.M.S.	
10	#10-24 x 1-1/2 Rd. Hd. Screw		20	#8 X 9/16 Sheet Metal Screw	
14	1/4-20 x 3 Hex Hd. Bolt		22	1/4-20 x 1 Hex Hd. Bolt	
15	1/4-20 Locknut		23	1/4-20 x 1-1/2 Hex Hd. Bolt	
16	#10-24 Locknut		24	Plastic Washer	
17	#10 Flat Washer		30	#10 X 2 Flat Head Screw	
18	1/4-20 x 2 Hex Hd. Bolt				

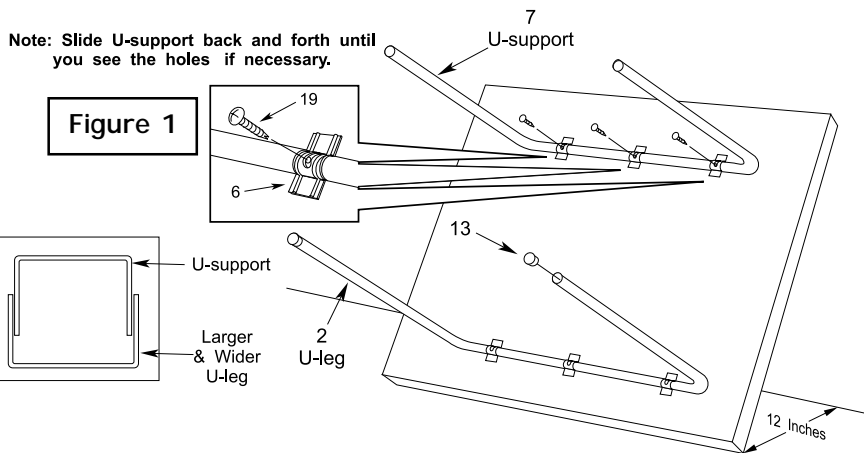
1. Lean either table half #1 against a wall **with the larger and wider U-leg #2 near the floor**. (See Figure 1). Place bottom of table about 12" from wall.

**IMPORTANT NOTE: If floor is not carpeted, be sure to place a heavy object at the base of the table half to help prevent table half from sliding away from wall.**

2. Rotate wider U-leg #2 out from table and put caps #13 on its ends. (See Figure 1)

3. Rotate U-support #7 until you see the screw hole in the slot of U-clip # 6. Slide U-support #7 side to side if necessary.

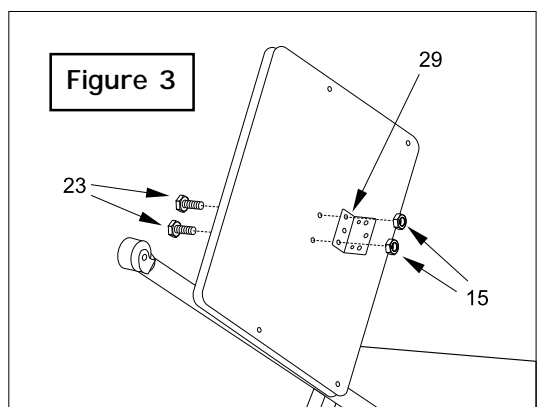
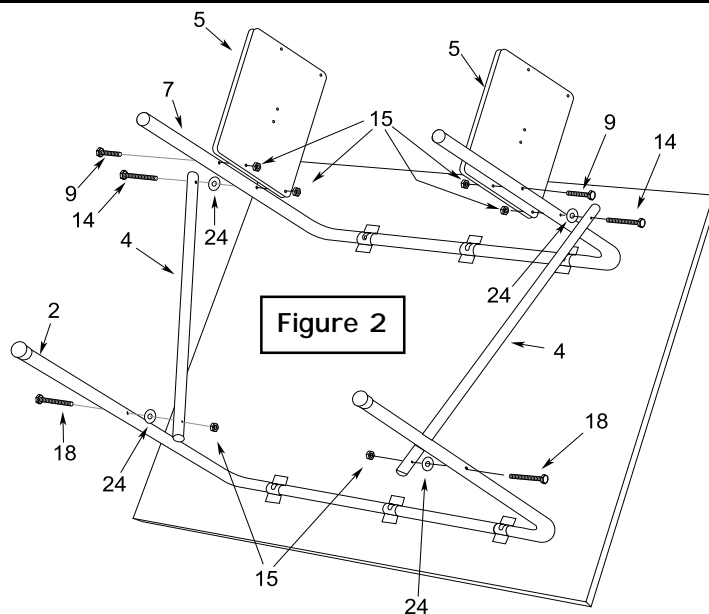
4. Insert screw #19 through slot in each U-clip #6 and into U-support #7. See Figure 1. Thread it all the way into U-support #7 until it touches the back of the tube. There should be about 3/8 inch of screw #19 left sticking out.



5. Attach linkages #4 to **INSIDE** of U-leg #2 as shown in Figure 2. Secure with screws #18, locknuts #15 and plastic washers #24. Tighten hardware snug enough to keep table stable but do not overtighten. Tubes must pivot freely. **NOTE:** Plastic washers go between linkages #4 and U-leg #2.

6. Attach other end of linkages #4 to **OUTSIDE** of U-support #7 with screws #14 and plastic washers #24. Then slide name panel #5 onto the same screws #14 on **INSIDE** of U-support #7. Secure with locknuts #15. Tighten hardware until snug but do not overtighten. Tubes must pivot freely.

7. Attach bottom of name panel #5 to U-supports #7. Secure with hex bolts #9 and locknuts #15. Tighten nuts but be careful not to crush tubes. See figure 2.

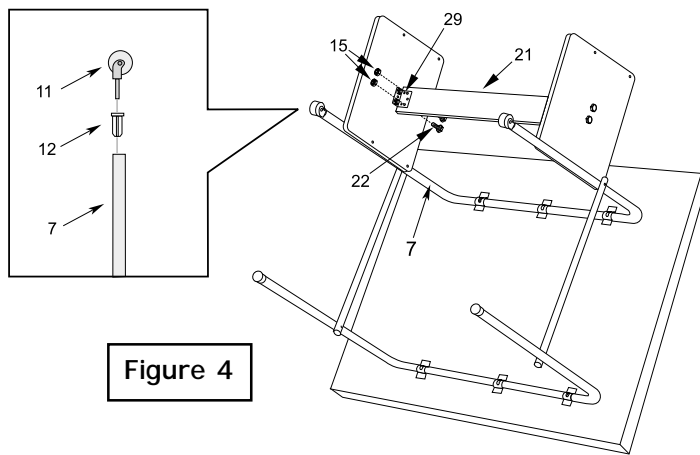


8. Attach short leg of mounting bracket #29 to inside of each name panel #5, as shown in Figure 3, using two bolts #23 and two nuts #15.

9. Attach bottom board #21 to brackets #29 using two bolts #22 and two nuts #15. See Figure 4.

10. Gently tap caster sockets #12 into U-support #7 until flange on sockets touches the edge of the tube. **DO NOT HIT CASTER SOCKET TOO HARD WITH A HAMMER!** Sockets may break if hit too hard. See Figure 4.

11. Insert casters #11 into caster sockets #12.

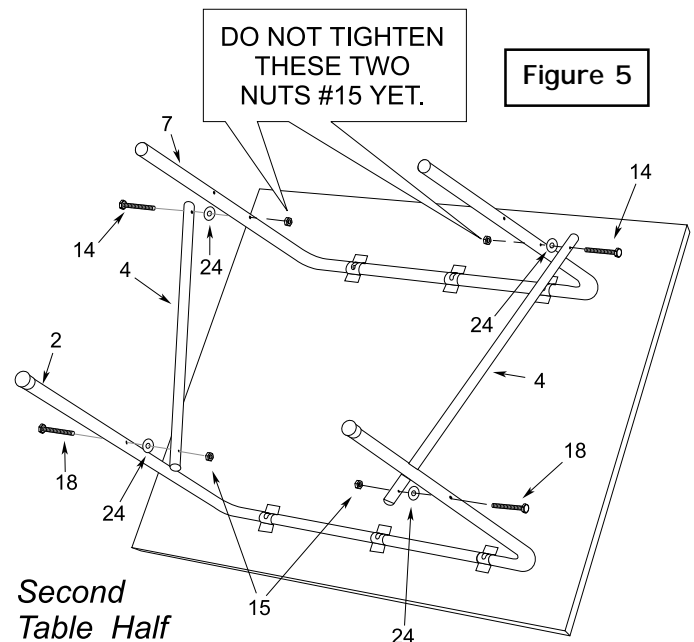


12. Prepare an area for the assembly of the second table top half. If necessary, move the first table top half aside with the aid of a helper. Be sure to place it in a location where it won't be disturbed or damaged. If setting on its side, be sure to place the bottom edge no less than 12 inches away from the wall. Also be sure to place carpet or pieces of the shipping carton down to protect table top edges. If floor is not carpeted, brace table top half with a heavy object to keep it from sliding.

**! CAUTION:**  
**AT LEAST TWO ADULTS ARE NEEDED TO MOVE TABLE HALF!**

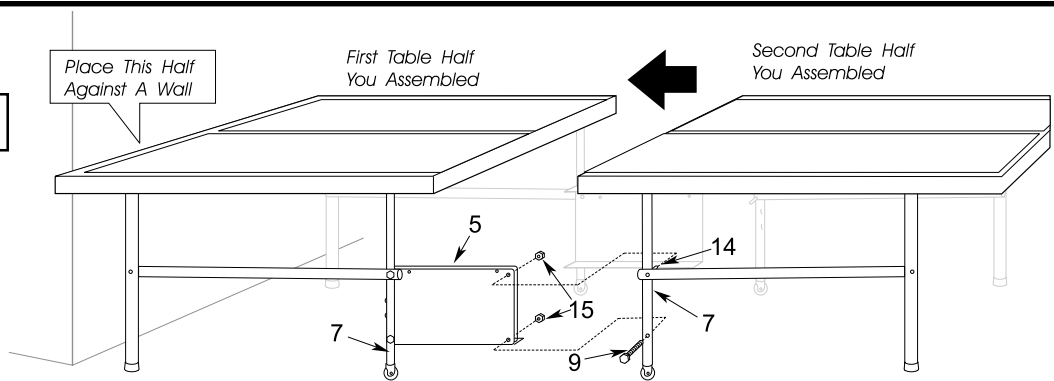
13. Repeat steps 1 thru 5 on second table half. See Figure 5.
14. Gently tap caster sockets #12 into U-support #7 on second table half until flange on sockets touches the edge of the tube. **DO NOT HIT CASTER SOCKETS TOO HARD WITH A HAMMER.** Casters could break if hit too hard.
15. Insert casters #11 into caster sockets #12 on second table half.
16. Attach linkages #4 to the OUTSIDE of U-support #7 on second table half. Use screws #14, plastic washers #24 and hex nuts #15.

**NOTE:** Tighten locknuts #15 finger tight only. They will be removed when the two table top halves are connected.



**! CAUTION:**  
**AT LEAST TWO ADULTS ARE NEEDED TO COMPLETE THE REMAINDER OF THE ASSEMBLY!**

**Figure 6**



17. Make sure the legs on the first table top half (the half with the name panel #5) are open. With one person on each side of the table, lift and set table half on its legs. Place table against a wall as shown above to help stabilize table top half while second half is being attached. Be sure there is enough room to connect second half.

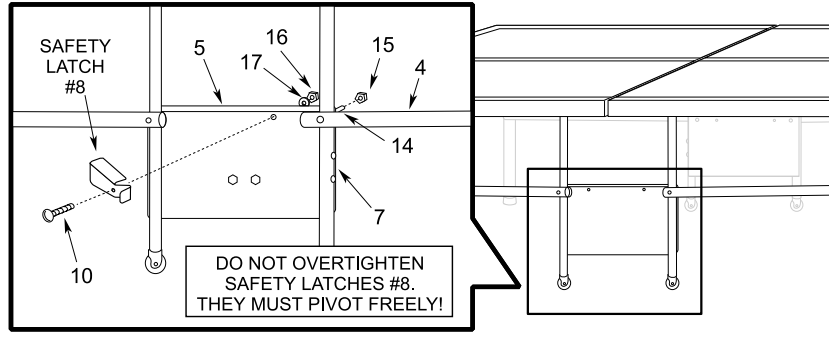
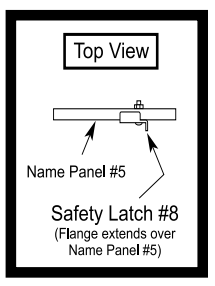
**CAUTION:** BE SURE THE FIRST TABLE HALF YOU ASSEMBLED (WITH NAME PANELS #5 ATTACHED) IS STABLE AND AGAINST A WALL. DO NOT LEAVE TABLE HALF STANDING UNATTENDED.

18. Place a hex bolt #9 and a locknuts #15 on floor next to caster wheels (on both sides of the table half) so they will be handy for the next step.

**CAUTION:** UNTIL THE TABLE HALVES ARE CONNECTED THEY WILL NOT STAND ON THEIR OWN. IT IS RECOMMENDED TO HAVE THREE PEOPLE TO CONNECT TABLE HALVES. TWO TO STABILIZE TABLE AND ONE TO BOLT TABLE TOGETHER.

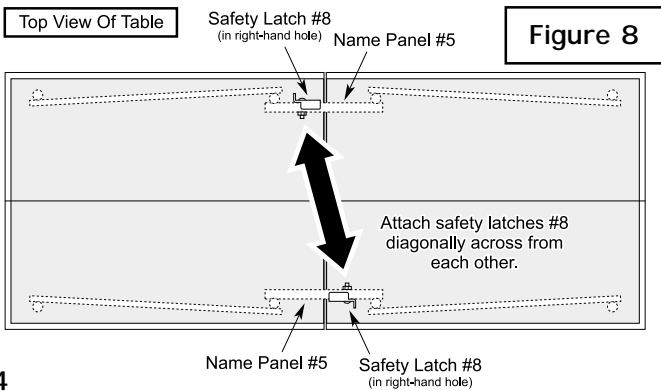
19. With a person on both sides of the second table half, slide the second table half against the first table half. Remove locknuts #15 from screws #14 on second table half where U-support #7 and linkages #4 join. Align holes in name panels #5 (on first table half) with holes in U-supports (on second table half). Secure second table half to top hole in name panel #5 using hex bolt #14 installed earlier and locknuts just removed. Secure second table half to bottom hole in name panel #5 with the two hex bolts #9 and locknuts #15 you placed on the floor earlier. Tighten locknuts snug but do not overtighten. These joints must pivot. At this point go back and tighten hex bolts #9.

**Figure 7**



**CAUTION:** INSTALL SAFETY LATCHES #8 AS SHOWN ABOVE FOR PROPER USE OF TABLE! DO NOT SKIP THIS STEP! DO NOT OPERATE TABLE UNTIL SAFETY LATCHES ARE INSTALLED AND ASSEMBLY IS COMPLETE!

20. Choose a name panel #5 on either side of the table and install one safety latch #8 into the right-hand hole on that name panel as shown in Figures 7 & 8. Use one screw #10 one washer #17 and one hex nut #16. **NOTE: Flange on safety latch must extend over top of name panel as shown in Figure 7. Safety latch must pivot freely.**



21. Go to the other side of the table and install the second safety latch into the right-hand hole on the other name panel #5. **NOTE: Safety latches must be attached diagonally across from each other.** (See Figure 8)

# OPENING AND CLOSING INSTRUCTIONS

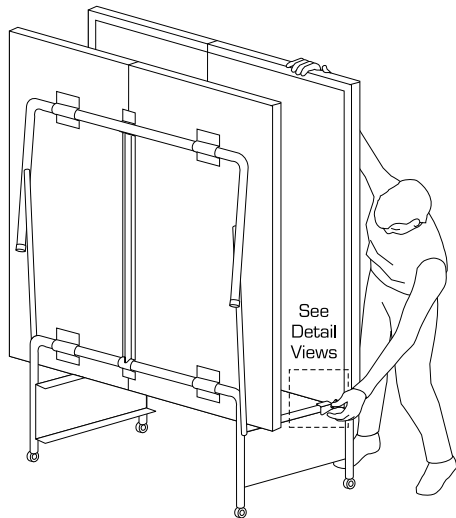


## CAUTION:

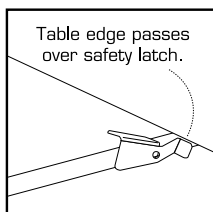
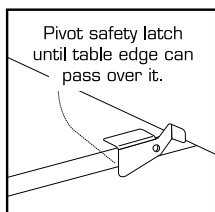
READ OPERATING INSTRUCTIONS CAREFULLY BEFORE OPERATING TABLE!  
DO NOT ALLOW CHILDREN TO OPEN TABLE! DO NOT CLIMB, STAND OR  
JUMP ON TABLE! SERIOUS OR FATAL INJURY MAY RESULT! THIS IS NOT  
A TOY! TABLE IS TO BE OPENED OR CLOSED BY ADULTS ONLY! FAILURE  
TO COMPLY WITH OPENING AND CLOSING INSTRUCTIONS COULD RESULT  
IN PERSONAL INJURY OR PROPERTY DAMAGE.

### TO OPEN:

1. Stand behind the table near the safety latch.
2. Hold table half with one hand and pivot safety latch enough to allow the edge of the table half to pass over it.
3. While keeping an eye on the safety latch, pivot table half until it moves past the safety latch. Once edge of table has passed over safety latch, stop pivoting table half.
4. With both hands on the table half, center yourself along the table half and lower the table half to the floor.
5. Repeat for the other table half.

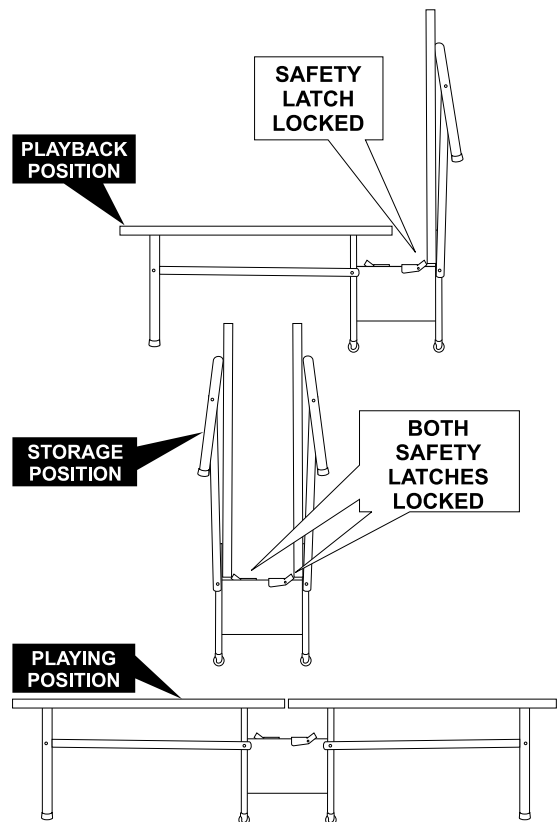


See  
Detail  
Views



### TO CLOSE:

1. Lift table half upward and inward to vertical position.
2. Check to be sure that table half is locked in the safety latch.
3. Repeat for the other table half.



## CARE AND MAINTENANCE

You have purchased a quality product that will give you years of enjoyment. By following these simple maintenance steps, you will add to the life of your new table.

### THE TABLE TOP

The top (playing surface) of your table is made of particle board. Like all products made of wood, it can be affected by atmospheric changes in both temperature and humidity. This may cause a slight sag or distortion as the top expands or contracts. This is normal and should not cause concern as it does not detract from the play or utility value of the table. After assembly of the table, you can minimize the effects of temperature and humidity changes by storing the table in the folded up position in a dry area when table is not in use.

### STORAGE OF YOUR TABLE

This table must be stored indoors to prevent damage to the playing surface. Dampness and extreme temperature changes can cause the wood to warp, swell, crack or blister. When your table is not in use, it should be folded up in a dry area. Due to the nature of particle board, table top may bow. Damp and humid conditions will amplify this. This is normal and will not affect playability of table.

### CLEANING YOUR TABLE

To clean your table use a soft, damp (NOT WET) cloth only. To prevent damage to your table's playing surface, DO NOT USE ANY CHEMICALS, ABRASIVE OR CLEANING PRODUCTS on your table's playing surface.

### MAINTENANCE OF YOUR TABLE

Be sure to oil all moving parts of your table including the pivot points. This will insure the safety and ease of use of your table.

This table must be kept indoors to prevent damage to the playing surface. Dampness and extreme temperature changes which occur on patios or similar areas can cause wood to warp, swell, crack or blister.

### UNLEVEL FLOORS

If table does not seem level, it is probably due to uneven or unlevel floors. Set the table in its PLAYING POSITION and move table several inches in different directions to find the best location for the table. If the floor is extremely unlevel, table may not play or operate properly. If table is high in the center, shim up under the outer U-legs.

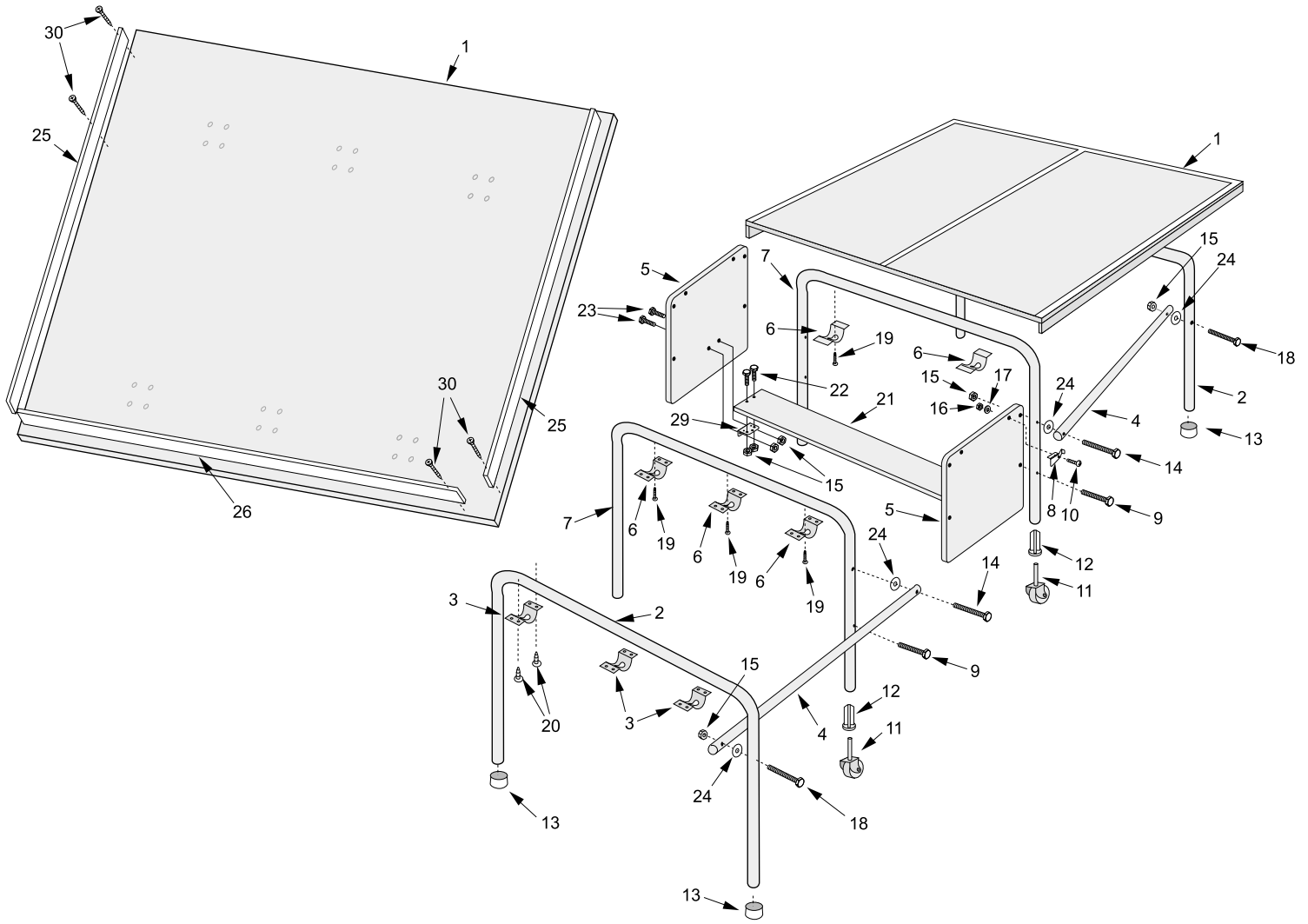
## LIMITED WARRANTY

Manufacturer warrants to the original retail purchaser, this product to be free from defects in material and workmanship for a period of ninety (90) days from the date of purchase.

Should this product become defective due to material or workmanship within the warranty period, contact our Customer Service Department for repair or replacement at our option.

This warranty is not transferable and does not cover normal wear and tear, bowing of the table or damage caused by improper handling, installation or use of this product. This warranty is also void if product is in any way abused, damaged, or modified from its original state, or if used for other than residential use.

This warranty gives you specific legal rights, and you may have other rights which vary from state to state.



## PRODUCT PARTS LIST

Key #	T8284	Description	Qty.	Key #	T8284	Description	Qty.
1	4A-6508-00	3/4" Board	2	16	601-80	#10-24 Locknut	2
2	8S-6510-01	U-leg	2	17	701-1	#10 Flatwasher	2
3	2S-6319-00	1-1/4 U-Clip	6	18	701-82	1/4-20 x 2 Hex Head Bolt	4
4	8S-6509-01	Linkage	4	19	701-141	#8-32 x 1 1/4 Sheet Metal Screw	6
5	2W-6316-01	Side Panel	2	20	701-105	#8 x 9/16 Sheet Metal Screw	48
6	710-54	U-clip	6	21	2W-6315-02	Bottom Board	1
7	8S-6508-01	U-support	2	22	901-86	1/4-20 x 1 Hex Head Bolt	4
8	2S-6264-01	Safety Latch	2	23	701-47	1/4-20 x 1 1/2 Hex Head Bolt	4
9	701-142	1/4-20 x 2 1/4 Hex Head Bolt	4	24	2B-6087-00	Plastic Washer	8
10	1B-6139-00	#10-24 x 1-1/2 Phil Rnd Hd Scr	2	25	2W-6313-00	Side Rail-Green	4
11	2Q-6084-00	Caster	4	26	2W-6314-00	End Rail-Green	2
12	3M-6115-00	Caster Socket	4	27	5A-6700-00	Net and Post Kit	1
13	3M-6447-00	Leg Cap	4	28	2L-6639-00	Owner's Manual	1
14	701-166	1/4-20 x 3 Hex Head Bolt	4	29	810-40	Mounting Bracket	2
15	701-26	1/4-20 Locknut	20	30	801-77B	#10 X 2 Phil Flat Head	26